

# S&G 8400 Series

MAG557312

This template is designed with drill points for the S&G 8400 series locks.

The labels (printed letters on template) are defined as follows:

- F - Center for the fence
- B - Borescope hole next to the fence
- L - Center for the lever screw
- R - General location for the relock trigger

This template is illustrated with the drill points positioned for right hand mounted locks. Depending on the lock mounting in the safe, the template can be rotated and mounted for any hand lock.

To mount the template, remove the outer numbered part of the dial using a 1-1/2" hole saw then remove the dial ring from the safe. Use the supplied 8-32 screws to secure the template to the safe, orienting the template in the proper handing position.

To mount the **Bullet II** base to the template, choose the proper drill point and attach the **Bullet II** base to the template using the supplied 8-32 screws. When drilling at the fence or borescope positions on the template it may be necessary to notch the remaining dial center when using the **Bullet II** (see **Example A** below). This additional clearance is not required with the **Magnum 557** or **Magnum 557 Pro**.

